

Work Order ID 74179

October-13-11 8:12:31 AM

74179

Page 1

Item ID: K10111

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle. Skidtube 206

Start Date: 9/26/11 Start Qty: 6.00

6

Cust Item ID:

Required Date: 10/19/11 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

K10111

B

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP
FOR D206-642-111 CHG006
FOR D206-642-113 CHG001

K10111

8/10/12
CHG002

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

Pick Kit *(8)*

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

8/10/12

(46)

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Page 2

Item ID: K10111

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, Skidtube 206

Start Date: 9/26/11 Start Qty: 6.00 ***6***

Cust Item ID:

Required Date: 10/19/11 Req'd Qty: 6.00 ***6***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP K10111
PPP D206-642-111
PPP D206-642-113
Location: _____
PPP rev: _____

K10111

74407
74408
74406
74407

Signature

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

74408
745288

Signature

Signature
11-10-20

Picklist Print

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Page 1

Work Order ID: 74179

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: F01.11.08 Revised Step 5 and Added Inspection Level
21SM
DD VERF:EC

IPP REV:G 11.09.23 PER REV.B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A
Bolt

Purchased

No

110

Each

2,055.0000

8

48

Location

Loc Qty

Loc Code

ST354

55

118706

55

st510

2000

119042

2000

AN4-6A

Bolt

Purchased

No

110

Each

6,024.0000

12

72

Location

Loc Qty

Loc Code

ST356

1018

118422

118

118628

400

118838

300

119127

200

ST358

6

117514

6

ST516

5000

119017

5000

AN4C5A

BOLT

Purchased

No

110

Each

543.0000

1

6

Location

Loc Qty

Loc Code

FP-B

64

112243

64

ST345

379

112243

379

ST356

100

119017

100

112243

11/14/11

Picklist Print

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Work Order ID: 74179

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

AN5-7A
Bolt
Purchased No

110 Each 2,947.0000 8 48

Location Loc Qty Loc Code

ST337 15

117313 14

118422 1

ST516 2932

119017 2932

AN6-44A
Bolt
Purchased No

110 Each 618.0000 119017 12

Location Loc Qty Loc Code

ST343 15

119127 15

ST344 3

110372 3

st510 600

119036 600

D206-651-041
206A/B GHW
Manufactured No

110 Each 0.0000

D2652
Bushings
Manufactured No

110 Each 387.0000

Location Loc Qty Loc Code

FG 44

31985 44

ST019 343

73833 343

D2661-1
Saddle, LH Fwd Aft Out 206
Manufactured No

110 Each 0.0000

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Shop Packet Print

10/11/11 12:00
Page 2

Picklist Print

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Page 3

Work Order ID: 74179

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

D2662-1
Saddle, LH In 206

Manufactured No

110 Each 27.0000

2 12

Location	Loc Qty	Loc Code
ST435	27	
64557	6	
7373	1	
73846	4	
73848	6	
73849	10	

73848 6x

73849 6x

D2712
Set Screw

Manufactured No

110 Each 1.091.0000

10 60

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST021	1041	
71160	1	
72231	90	
73837	950	

72231

D2884
Saddle Spacer

Manufactured No

110 Each 204.0000

2 12

Location	Loc Qty	Loc Code
FG	10	
29453	10	
ST025	194	
73823	194	

73823

D2885
Saddle Spacer

Manufactured No

110 Each 230.0000

2 12

Location	Loc Qty	Loc Code
FG	10	
29199	10	
ST025	220	
73824	220	

73824

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Picklist Print

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Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

D3413-1
Ring

Manufactured No

110 Each 60.0000

1

6

Location

Loc Qty

Loc Code

ST368

41

73821

41

ST420

2

66387

1

70773

1

ST467

17

73298

17

MS21042L3

Nut

Purchased No

110 Each 10,428.000

8

48

Location

Loc Qty

Loc Code

ST300

1428

117441

16

117885

91

118451

361

118927

960

ST516

6000

119017

6000

ST518

3000

119075

3000

73298

8

48

118927

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Picklist Print

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Work Order ID: 74179

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

S
#6
MS21042L4
Nut

Purchased No

110 Each 14.311.000 12 72

Location Loc Qty Loc Code

ST300 3311

117441 51

117601 557

117885 56

118451 1647

118927 1000

ST516 6000

119017 6000

ST518 5000

119075 5000

118451

S
#6
MS21042L6
Nut

Purchased No

110 Each 1,804.0000 2 12

Location Loc Qty Loc Code

ST300 804

117677 148

118384 8

118927 48

118968 600

ST518 1000

119075 1000

m117677

S
#6
NAS1149C0463R
Washer

Purchased No

110 Each 1,447.0000 6

Location Loc Qty Loc Code

FP-B 1

115358 1

ST297 1446

117735 446

119097 1000

m117735

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Work Order ID: 74179

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0363J
Washer

Purchased

No

110

Each

3,193.0000

8

48

Location

Loc Qty

Loc Code

ST298

3193

117601

238

118077

317

118612

638

118968

2000

118612

NAS1149D0463J
Washer

Purchased

No

110

Each

17,309.000

24

144

Location

Loc Qty

Loc Code

ST298

1309

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

419

118612

720

118612

ST302

1000

119042

1000

ST407

15000

119075

10000

119097

5000

NAS1149D0563J
Washer

Purchased

No

110

Each

4,175.0000

8

48

Location

Loc Qty

Loc Code

ST298

4175

118206

3175

118614

1000

118206

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Picklist Print

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Work Order ID: 74179

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/11

Required Date: 10/19/11

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0663J

Purchased

No

110

Each

3.588.0000

4

24

Washer

Location

Loc Qty

Loc Code

ST298

588

115996

5

117977

83

118614

500

ST407

3000

119075

3000

118614

10/11/11 (6)

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REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-111
BELL 206 A/B	D206-642-113

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10111	D206-642-111	D206-642-113
D206-651-041	1	1	1
D2652	16	16	16
D3413-1	1	1	1
D2661-1	2	2	2
D2662-1	2	2	2
ID2712	10	10	10
D2884	2	2	2
D2885	2	2	2
AN3-41A	8	8	8
AN4C5A	1	1	1
AN4-6A	12	12	12
AN5-7A	8	8	8
AN6-44A	2	2	2
NAS1149D0363J	8	8	8
NAS1149D0463J	24	24	24
NAS1149D0563J	8	8	8
NAS1149D0663J	4	4	4
MS21042-3 (OR L3)	8	8	8
MS21042-4 (OR L4)	12	12	12
MS21042-6 (OR L6)	2	2	2
NAS1149C0463R	1	1	1

RELEASED

2011-09-23

B	ADD APPLICABILITY TO D206-642-113	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		K10111	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SADDLE KIT	NTS
DATE	11.09.19	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	